

# Instructions

## Rear Diff Bushings

**N.B:** This instruction sheet should be used in conjunction with the workshop manual and proper safety procedures followed.

*Page 1*

**Application:** Mitsubishi EVO X

*(Refer current catalogue listing)*

**Contents:** Bushing 90843 x 1  
Steel tube 57mm x 1

Bushing 67194 x 2  
Bushing 67199 x 2  
Steel Tube 62mm x 2  
Washers x 4  
Grease,

1. Lift vehicle evenly and safely support.

**The rear sub-frame will have to be lowered down with the differential.**

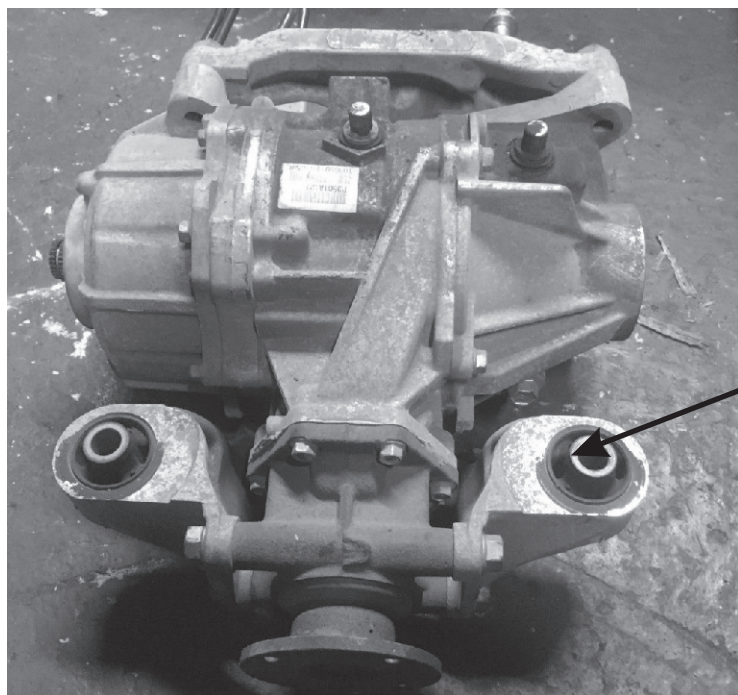
**A vehicle Hoist is best.**

2. Remove the diff from the sub-frame to access old bushings.

3. The front bushings in diff housing - if you do not have access to a mechanical puller, you may drill and cut out these bushings. Note image below.

4. Once old bushings removed, place new bushings into clean housing - smaller flanged bushing to the top (as per OE).

5. Grease bushing ID and face with supplied grease only. Position supplied tubes inside bushings. Place supplied washers either side of bushing.



Place drill inside bushing voiding.

Select appropriate drill size to grind out inner tube and outer shell. Careful to not damage diff housing.

When outer shell is broken, tap out with mallet.

**N.B:** It is recommended that a licenced workshop or tradesperson carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.

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Washers x 4  
Grease

6. For rear bushing - if you do not have access to a mechanical puller, you may cut the outer steel shell with a hacksaw or air-hacksaw.

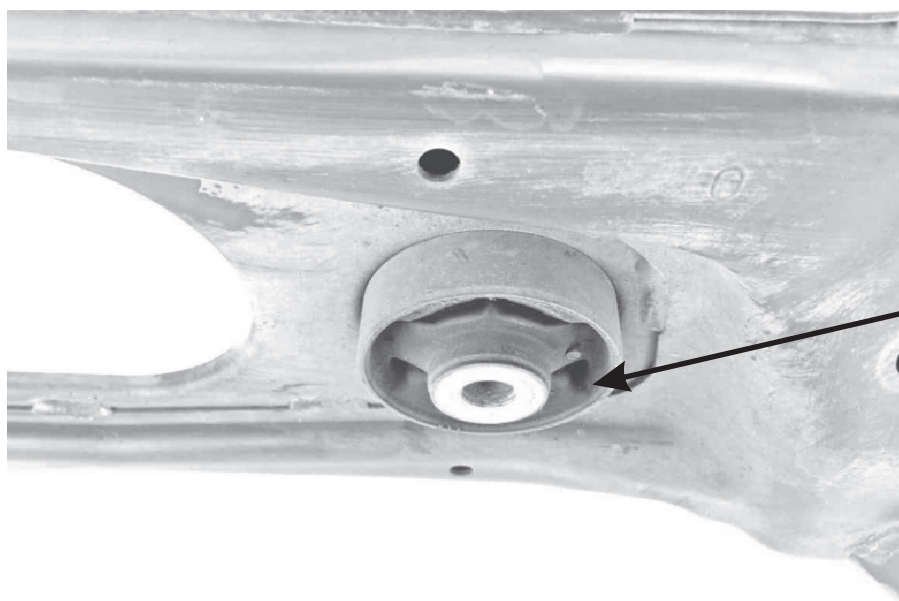
Once a cut is made, the outer shell will reduce in size. Tap out with a mallet.

7. New supplied bushing will require force to be pressed in - using a mechanical puller or hit in with appropriate size tools.

**Note bushing voiding to be positioned 'north and south' (top and bottom) - as per OE**

8. Grease bushing ID with supplied grease only. Position steel tube in place.

9. Tighten all bolts to manufacturers spec.



Place hacksaw inside bushing - proceed to cut bushing outer shell.

Note voiding is 'north and south'