



# Installation Guide

## REAR ANTI ROLL BAR

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(Always refer to the current catalogue for complete application listings)

**N.B:** This installation guide should be used in conjunction with the workshop manual.

### Tools Required:

1. 15mm Socket.
2. 17mm Wrench.
3. 15mm Wrench.
4. Jack / Lift.
5. Chassis Stands.

*\*Note: Please be aware the supplied fastener set hex head sizing may differ from the recommended tooling sizes listed above so there may be the need for additional wrench sizes.*

### Bill Of Materials:

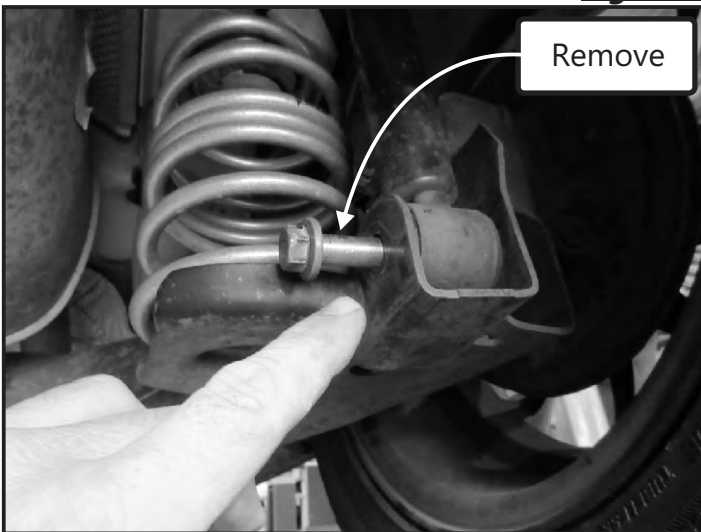
- 1 x Anti Roll Bar.
- 1 x Left Hand Bracket.
- 1 x Right Hand Bracket.
- 4 x M10 Bolts.
- 4 x M10 Nuts.
- 4 x Washers.
- 1 x Install Guide.

### Removal procedure:

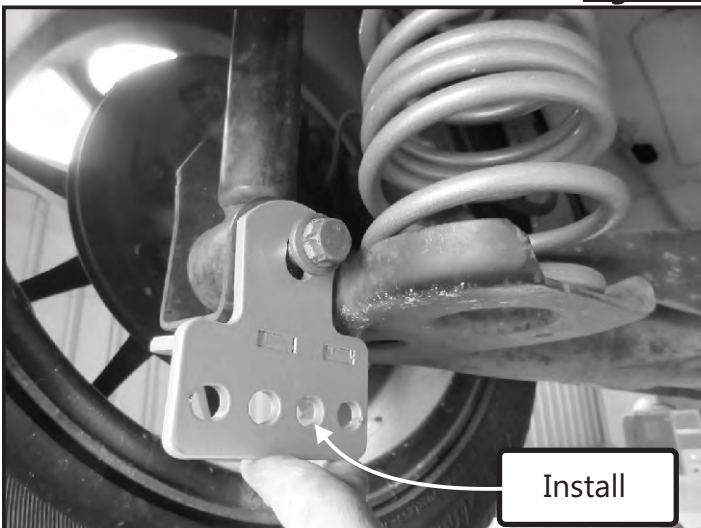
*\*Note: There are two alternate ways of installing the rear anti roll bar to the vehicle, this can be achieved with either the weight of the vehicle still sitting on the rear wheels or alternatively can be completed by jacking up the rear of the vehicle and supporting the rear beam axle. In this guide we will be looking at the latter.*

1. Raise the rear of the vehicle and support on suitable chassis stands.
2. Using the jack support the rear beam axle to ensure when the rear damper bolts are removed the axle won't fall down.
3. Using a 15mm socket loosen the damper bolts (Fig 1.)
4. Install the supplied left and right hand brackets, ensuring to apply thread locking compound to the removed damper bolts. At this stage the bolts can be left loose (Fig 2.)
5. Install the supplied anti roll bar, using the supplied M10 bolts, nuts, washers and finger tighten at this stage. (Fig 3.)
6. Tighten the Damper bolts up ensuring the brackets are pushed up against the bottom face of the bracket (Fig 3.)
7. Tighten all remaining nuts and bolts (Fig 3.)
8. Lower the vehicle and remove the stands.
9. Re-check the bolt tension in 60 Miles or 100Kms.

**Figure 1**



**Figure 2**



**Figure 3**

