

Fitting Instructions

ACTIVE TRAILING ARM PIVOT BUSHING

Code: Z5333

These instructions are a guide to successfully install this bushing in the vehicle. Silicon spray and large nut, bolt and piece of flat steel is required - (see images 5&6). Alternatively remove the trailing arm from the vehicle and utilize a press.

Application:

HONDA CIVIC / CRV / INTEGRA:

1. Safely raise the rear of the vehicle - we suggest using a 4 post hoist.
2. Unbolt the hand brake cable bracket, front toe control arm inner point and the 2 pivot bushing mounting bolts - see image 1. **Note: You may have to remove the brake line on CRV models.**

Note: You may need to remove rear section of exhaust when changing RHS bushing.

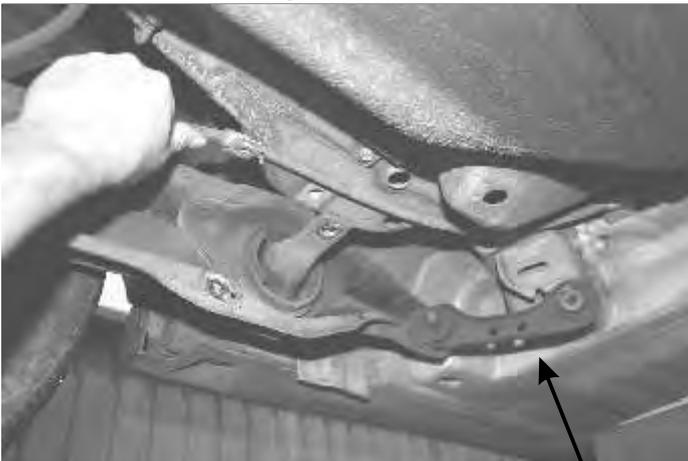


Image 1

Front toe control arm



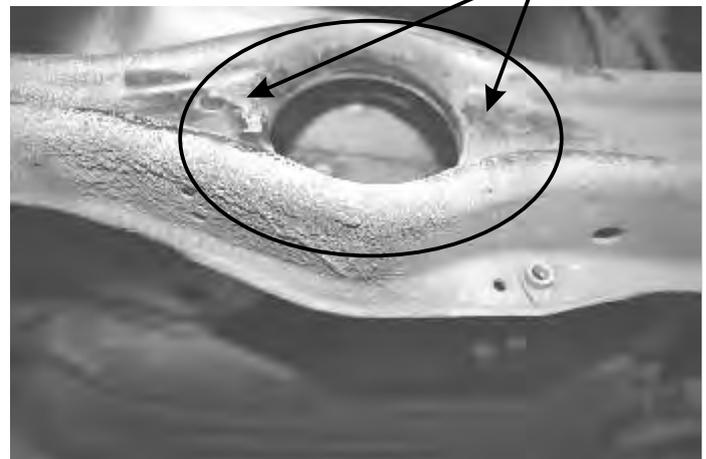
Image 2

3. Slowly lower the trailing arm/wheel down enough to remove the old bushing.
4. The old bushing can be knocked out with a hammer (due to its 'tapered' shell design) - see image 2 and 3.

Image 3



Image 4



5. Once old bushing is removed it is important the arm is completely clean - remove any loose material from around the eyelet on both sides - see image 4.

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6. Silicon spray is required to successfully install this bushing. Generously spray the bushing and the trailing arm on the outer side.
7. This bushing can be popped in using a large nut, bolt, some big washers and a piece of flat steel with a hole - see image 6.



Silicon spray is required

Image 5



Image 6

8. Important - note 'FRONT' stamped on the bushing. Place this section of the bushing towards the front of the car.
9. Wind the bushing in until it pops in - be sure bushing isn't twisted once installed.

Image 7



Image 8



10. Insert supplied aluminium pin and bolt to chassis, no grease is required - see image 7.
11. Tighten all bolts to OE specification, and bleed brakes if required.
12. Immediately carry out wheel alignment. Re check all bolts after 100km's travelled.