

Fitting Instructions

N.B: This instruction sheet should be used in conjunction with the workshop manual and proper safety procedures followed.

Application:

Holden Cruze YG

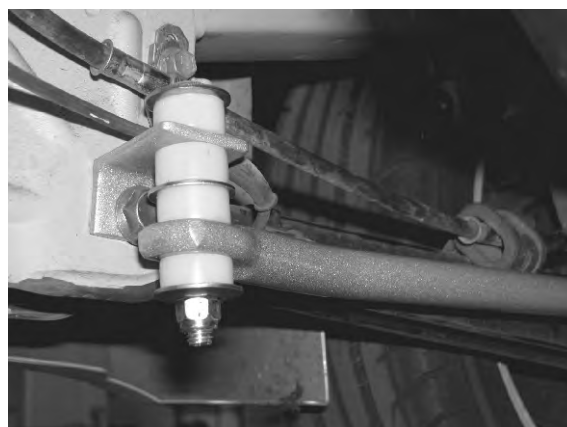
Suzuki Ignis HT

Specification:

BSR44 - 27mm blade-adjustable

Contents:

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|-----|-----|-------------------------------------|
| 1. | 2 x | D-bushings |
| 2. | 2 x | Sway Bar links |
| 3. | 2 x | M12x60 bolts |
| 4. | 2 x | M12 Nyloc nuts |
| 5. | 4x | 12mm I.D. - 8mm wide spacers |
| 6. | 2x | 30mm O.D. - 12mm I.D. Flat washer |
| 7. | 2 x | M10x55 bolts |
| 8. | 2 x | M10 Nyloc nuts. |
| 9. | 2x | 22.2mm O.D. - 10mm I.D. Flat washer |
| 10. | 2x | 33mm O.D. - 10mm I.D. Flat washer |
| 11. | 2 x | "U" bolts |
| 12. | 2 x | 10mm thick plates |
| 13. | 1 x | grease |
| 14. | 2 x | D-bushing mounting saddle |
| 15. | 4 x | 3/8 UNC flange nuts |



Fitting:

1. Raise Vehicle and support with chassis stands.
2. Disconnect standard sway bar and mounts as per workshop manual, remove standard captive bolts and nuts from mounting points.
3. Fit sway bar links(2) to standard mounting position on chassis, use M12 bolts(3), 8mm spacers(5) and M12 nyloc nuts(4). Place flat washer(6) under M12 nyloc nut.
4. Further fitting must be done with the vehicle at normal ride height - drive on ramps can be used.
5. Grease D-bushes (1) with grease (13) and fit onto the sway bar.
6. Fit the "U" bolts (11) over the axle assembly and fit 10mm plates (12).
7. Mount the sway bar (12) onto sway mounts, using D-bush brackets (4) and 3/8 flange nuts (6). (Note: Sway bar can only be fitted one way as the sway bar will foul on panhard rod if fitted incorrectly).
8. Mount links into hole in sway bar using M10 bolts(7), large flat washer(10), smaller washers(9) and M10 nyloc nuts(8).
9. Tighten all mounting hardware. (Note: do not over-tighten link nuts onto link bushes, only minor pre-load is required).

Warning: Please drive carefully while you accustom yourself to the changed vehicle behaviour.