

FITTING INSTRUCTIONS

Front Sway Bar Link Replacement Kit

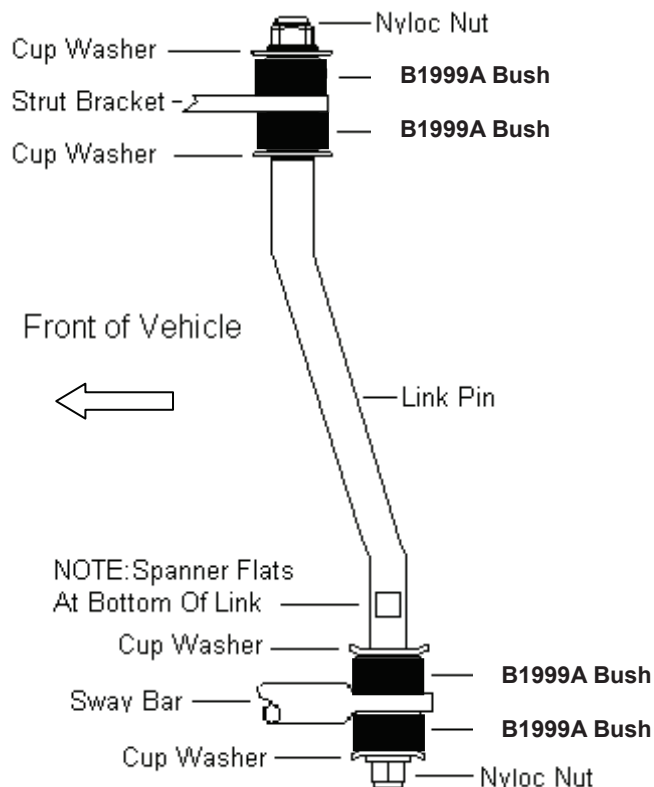
Suits: Holden Commodore VN-VX Series 1 Toyota Lexcen VN-VS

Kit Contents:

B1999A Bushes	x8	Link Pins	x2	Cup Washers	x8
		Nyloc Nuts	x4	Fitting Instruction	x1

N.B: These instructions should be used in conjunction with workshop manual.

1. Raise the front of the vehicle, support on chassis stands and remove the front wheels.
 2. Support the lower control arm and remove the original sway bar links, washers and bushes and discard.
 3. Check sway bar and link pin brackets on the side of the strut leg for sharp edges, rust, pitting, rubber deposits and remove galvanised top washer from strut bracket.
 4. Fit the new link pin to the vehicle ensuring that the link pin is installed with the kink facing the rear of the vehicle (note front of vehicle in diagram) & with the spanner flats closest to the sway bar.
- Please Note: Cup washers face away from bushes to allow for articulation.
5. Tighten the nyloc nuts until they bottom on the link pin shank and tension to the manufacturers specification with vehicle at ride height.



N.B: It is recommended that a licenced workshop or trades person carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.