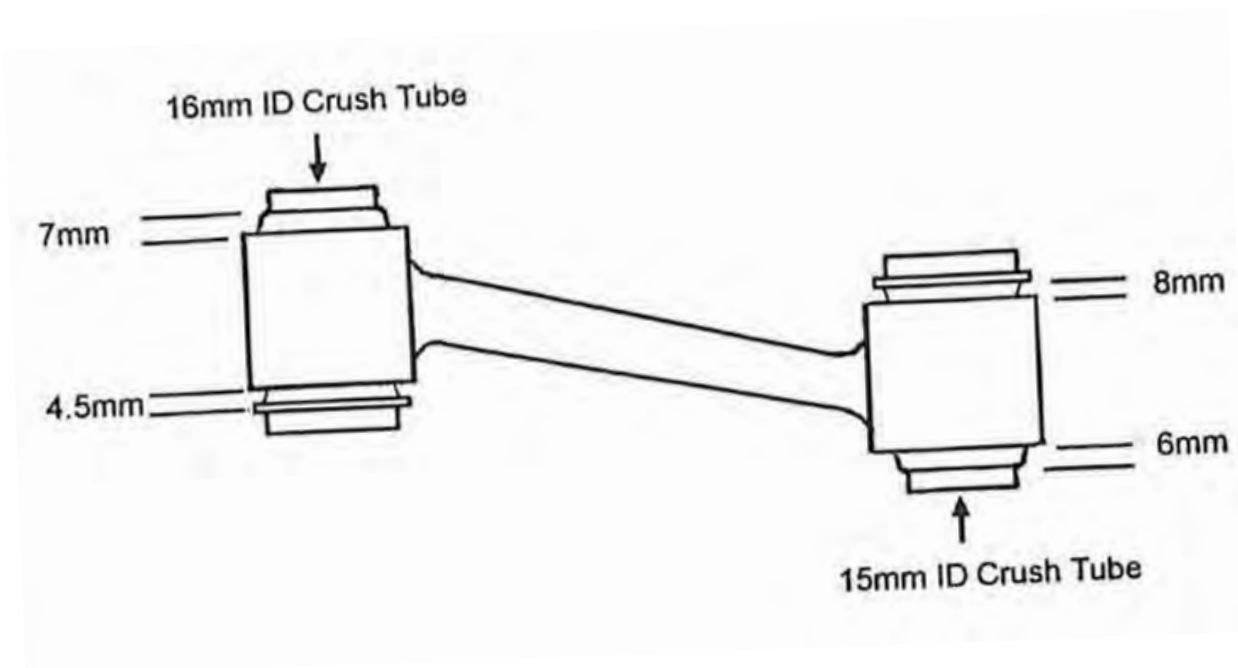


Idler Arm Bushes

1. Remove idler arm from the vehicle paying attention to the angle the arm leaves the chassis pin, and the fitment of the chassis and drag link end bushes.
2. Support the idler arm and remove old bushes. Clean and examine arm for cracks, bending and wear. Discard worn or damaged arms.
3. Using a suitable press, install bushes noting the direction the bushes enter the arm and the spacing of the head and the shank lengths. Refer diagram below. Non compliance with the spacing shown will result in premature wear of the new bushes.

Torque settings for both bushes: 60 Nm (45 ft lbs)



This procedure must be carried out by a qualified person