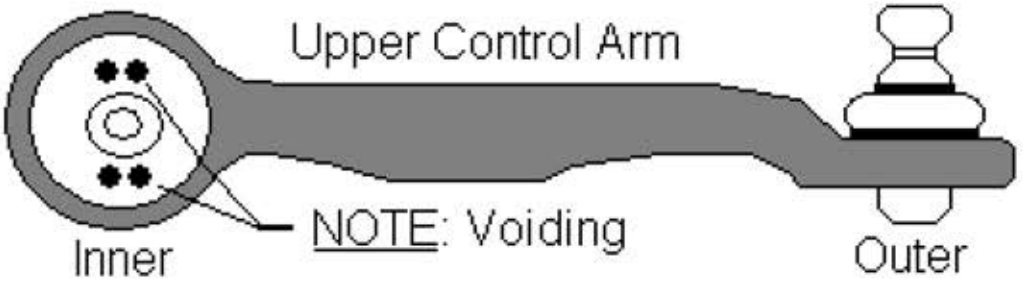
Fitting Instruction
Front Upper Control Arm Inner Bush

Suits: Audi A4, A8, S4, S6
VW Passat

N.B: These Instructions should be used in conjunction with workshop manual.

1. Raise the front of the vehicle and support on chassis stands.
2. Remove the front wheels from the vehicle.
3. Disconnect the ball joints at the upper control arm outer hub position.
4. Unbolt the upper control arms and remove from the vehicle.
5. Take note of voiding position of original bush and remove the old rubber bush from the arm using a suitable press tool and discard.
6. Clean and inspect the eyelet for rust, paint, damage, pitting and old rubber deposits and clean or replace as necessary.
7. Install the bushes into the eyelet using a suitable press tool with the voiding in the bush lining up parallel with the line of the control arm, **as per diagram below** and then grease the flange faces, crush tube and internal bore of the replacement bushes.
8. Re-assemble the upper control arm to the vehicle.
9. Tighten all components to manufactures specifications at ride height.
10. We recommend that a wheel alignment be preformed at this time.



N.B: It is recommended that a licenced workshop or trades person carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.

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