

FITTING INSTRUCTIONS

Suits: Daewoo Nubira

Kit Contents:

5468 Bush	x2	Instruction Sheet	x1
Crush Tube	x2	Grease Satchel	x1

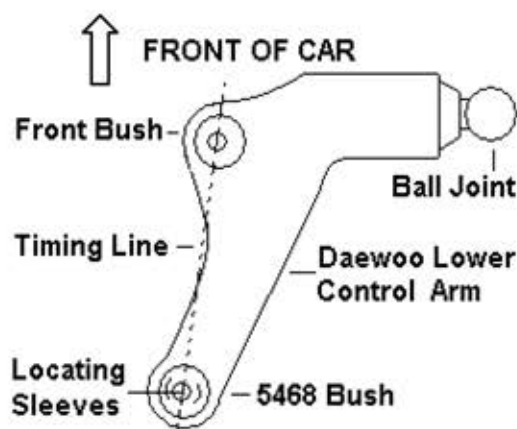
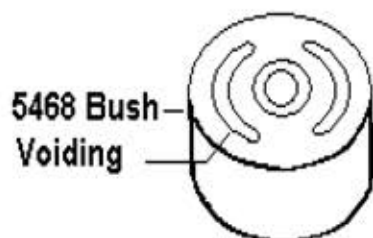
N.B: These instructions should be used in conjunction with workshop manual.

1. Raise the vehicle and place on chassis stands. Remove the front wheels.
2. Remove the sway bar upper retaining bolt, the front lower control arm retaining bolt and nut, the rear retaining bolt and cover plate, and the lower ball joint retaining bolt.

Note: At this point remove the lower half of the locating sleeve with an appropriate tool (inside the rear bush crush tube) for ease of arm removal. This will need to be re-used when reassembling.

3. Remove the lower control arm and mark the arm in reference to bush timing. Press out the old rear bush with a suitable press tool, remove the remaining half of the locating shim, and discard the removed bush.
4. Time the bush (refer below) to line up between the front and rear bush centres, and press in the replacement rear bush (5468). Refer to diagram below and reference mark on arm (as in step 3).
5. Lubricate the internal bore, small flange surfaces and crush tube with the grease provided and fit the crush tube to the bush. At this point refit one half of the locating shim to the new bush crush tube.
6. Refit the removed control arm and locating sleeve to the chassis and re-tension front mount bolt to 110Nm. Refit the rear cover plate and bolts. Re-tension the 19mm bolt to 198Nm. Refit the removed lower ball joint bolt and tension to 60Nm. Refit the upper sway bar link nut. As per manufacturers specifications.

Rear Bush Alignment



N.B: It is recommended that a licenced workshop or trades person carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.